



BELMONT
EQUIPMENT & TECHNOLOGIES
Divisions of Cleary Developments, Inc.

"Everything for EDM"

Astec A22M and A33M High Speed EDM Drill

Features

- **Onboard Storage of EDM Parameters**
Allows the storage of up to 16 different sets of EDM conditions
- **Automatic Electrode Management**
At the start of a hole the electrode is checked for sufficient length to complete the hole
- **One Button Cycle Start**
Automatically the electrode will detect the surface, set zero, start the pump, ramp up cutting power, cut to depth, and retract
- **3 Step Control**
Use up to three EDM parameter settings per hole to improve quality on difficult entrance and exits
- **Soft Spark**
Gradually increases amperage to improve stability and hole quality
- **Auxiliary I/O**
Ability to integrate ancillary devices such as rotary tables and indexers
- **Linear Glass Scales with 5 Micron Resolution**
Provides true, closed loop, position feedback for precise part positioning accuracy
- **Break Through Detection (optional)**
Ensures a complete hole or helps to eliminate back wall strikes



Call 800-356-4811 or visit us on the web at www.belmont4edm.com



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Astec A22M and A33M High Speed EDM Drill Specifications

		A22M MANUAL	A33M MANUAL
TRAVEL	X AXIS	7.8" (200 mm)	11.8" (300 mm)
	Y AXIS	7.8" (200 mm)	11.8" (300 mm)
	W AXIS	9.6" (245 mm)	11.8" (300 mm)
	Z AXIS	15.7" (400 mm)	15.7" (400 mm)
OPEN HEIGHT *	MINIMUM	0.0" (0 mm)	0.0" (0 mm)
	MAXIMUM	8.2" (210 mm)	11.8" (300 mm)
WORK TABLE	WIDTH	10.0" (255 mm)	15.7" (400 mm)
	DEPTH	12.2" (310 mm)	15.7" (400 mm)
WORK PAN	WIDTH	14.5" (370 mm)	21.6" (550 mm)
	DEPTH	18.1" (460 mm)	25.0" (635 mm)
WEIGHT CAPACITY	ON WORK TABLE	220 lb. (100 kg.)	660 lb. (300 kg.)
GENERATOR	MAXIMUM AVERAGE CURRENT	30 A (optional 40 A)	40 A
	ON AND OFF TIME	1 to 999 μ s	1 to 999 μ s
	CAPACITORS	0 to 1.7 μ F	0 to 1.7 μ F
FLOOR SPACE	WIDTH	42" (110 cm)	52" (135 cm)
	DEPTH	38" (100 cm)	48" (125 cm)
	HEIGHT	74" (190 cm)	74" (190 cm)
ENVIRONMENTAL	ROOM TEMPERATURE	68 to 77°F (20 to 25°C)	68 to 77°F (20 to 25°C)
	RELATIVE HUMIDITY	40% to 55%	40% to 55%
UTILITIES	ELECTRICAL	220VAC \pm 10%, 60 Hz, 3.5 KVA (4.5KVA with 40 A generator)	220VAC \pm 10%, 60 Hz, 4.5 KVA
	AIR	-	-

Illustrations and specifications herein are not binding in detail. Belmont Equipment & Technologies reserves the right to modify and make improvements to these specifications without notice.

SERVING ALL OF NORTH AMERICA | ISO 9001: 2008

Headquarters/MI
 P.O. Box 71013
 32055 Edward Avenue
 Madison Heights, MI 48071
 Phone (800) 356-4811
 Phone (800) 486-4336
 Fax (800) 441-4336

New England
 665 Prospect Street Suite 8
 Chicopee, MA 01020
 Phone (866) 468-9611
 Fax (413) 536-5683

Central/IL
 840 Eagle Drive
 Bensenville, IL 60106
 Phone (877) 860-9602
 Fax (630) 860-9604

Southeastern
 797 Locust Street
 Hendersonville, NC 28792
 Phone (800) 799-0786
 Fax (828) 654-9612

Mountain/Pacific
 1011 Segovia Circle
 Placentia, CA 92870
 Phone (800) 394-4993
 Fax (800) 441-4336